

Roll-Coat Colored Flake Overlay System

SYSTEM DESCRIPTION

MAC-Guard[™] Roll-Coat Colored Flake Overlay System is a 100% reactive methyl-methacrylate based, 60-80 mil overlay system with decorative colored flake broadcast.

SYSTEM BENEFITS

- One-hour cure reduces operational downtime
- Seamless finish that allows for a hygienic, cleanable flooring system
- Non-porous, waterproof surface
- Chemically resistant to most non-solvent based contaminants and aggressors
- Matching seamless cove base for wall protection
- UV stable for indoor or outdoor application
- Designed specifically to withstand heavy impact and traffic
- No waxing required, reducing your maintenance costs
- Aesthetically pleasing with many colored flake options

SYSTEM COMPONENTS

- Primer:** MAC-710 Primer with RT-R-Component
Body Coat: MAC-800 Overlay Resin with RT-Pigment
Topcoat: Two coats of MAC-925 Topcoat

PHYSICAL CHARACTERISTICS

Compressive Strength (ASTM C-579, psi): 3,000

Tensile Strength (ASTM C307, psi): 3,850

Tensile Modulus (ASTM C307, psi): 430,000

Hardness (ASTM D-2240, Shore D): 87

Abrasion Resistance (ASTM D-4060, CS-17, mg): 50

Flexural Strength (ASTM D790, psi): 3,500

Coefficient of Thermal Expansion (ASTM D696, in./in./°F): .000019

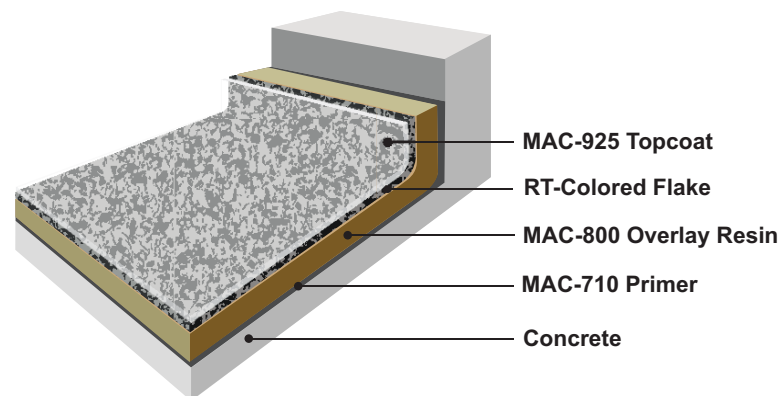
Water Absorption (ASTM C-413, wt.%): .05

Water Vapor Transmission (DIN53122, g/cm-hr-mmHg x 10⁻⁹): 1.43

VOC Content (ASTM D-2369, Method E): MAC-710 Primer - 48 g/l
 MAC-800 Overlay Resin - 70 g/l
 MAC-925 Topcoat - 70 g/l

Cure Time: 45-60 minutes

Installation Temperature Range: -15° F to 100° F



COLOR OPTIONS

Colored flakes are available as standard or custom blends in 1/4" or 1/16" (micro-flake) sizes. It is recommended to use a minimum of three colors in your design, a base and two accent colors. Please refer to the Res-Tek Color Chart or ask your Res-Tek representative for specific color options.

SLIP RESISTANCE

Flake systems have some inherent slip-resistance. Depending on the environment, different sizes and rates of aluminum oxide can be added to the system to increase slip-resistance to the desired level. Please consult your Res-Tek representative for more information.

COVE BASE

All Res-Tek floor systems can include an integral 4" or 6" cove base.

FLEXIBLE MEMBRANES

Flexible membranes are available if required. Please consult your Res-Tek representative to select specific options based on your needs.

MOISTURE MITIGATION

Additional products are required if waterproofing or moisture mitigation is needed. Please consult your Res-Tek representative for more information.

CLEANING & MAINTENANCE

Res-Tek MAC-Guard floors require little routine maintenance. No stripping or waxing is required. However, a regular cleaning schedule will increase service life and aid in maintaining aesthetics. Please refer to the MAC-Guard Cleaning & Maintenance Guide for specific instructions.



MIXING & APPLICATION

Please refer to the Product Data Sheets and Application Guide for specific instructions.

PACKAGING

Products are sold by weight, not by volume. Product properties require that containers provided are not completely filled. See price sheet for actual container weights and volumes.

STORAGE CONDITIONS

Store material in a cool and dry place out of direct sunlight. Do not store near open flame or ignition source. Read and understand all product labels and SDS sheets prior to use.

WARRANTY

Res-Tek Inc. warrants material for 1 year if used and stored in accordance with Res-Tek's specified application procedure. Res-Tek Inc. has no responsibility for application and processing of products. Joint issued warranties are available by request when a Res-Tek approved applicator is selected for installation.