

SAFETY DATA SHEET

OSHA HCS (29 CFR 1910.1200)

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

Product identifier

| | |
|---------------------------|--|
| Chemical Name | Epoxy Resin |
| Product Name / Trade Name | EPO-Guard™ EPO-203, EPO-204, EPO-205 Part A Component |
| CAS No. | Epoxy Resin |

Details of the supplier of the safety data sheet

| | |
|----------------------------|---|
| Company Identification | Res-Tek, Inc. 110 Riverside Drive Cartersville, Georgia 30120 United States of America |
| Telephone | 1-888-737-8351 / 1-770-427-4034 |
| Emergency telephone number | CHEMTREC 24 hr. 1-800-424-9300 / 1 (703) 527-3887 (Collect calls accepted) |

SECTION 2: HAZARDS IDENTIFICATION

Hazard classification

| | |
|--------------------|---|
| GHS Classification | Skin irrit. 2; Eye irrit. 2A; Skin sens 1B; Acute aquat. Tox. 2; Chronic aquat. tox. 2 |
|--------------------|---|

Label elements

Hazard pictograms



Signal Word(s)

WARNING

Hazard Statement(s)

Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
Toxic to aquatic life with long lasting effects.

Precautionary Statement(s)

Prevention

Avoid breathing dust/ fumes/ gas/ mist/ vapours/ spray.
Wash skin thoroughly after handling
Contaminated work clothing should not be allowed out of the workplace.
Avoid release to the environment.
Wear protective gloves and eye protection/face protection.

Hazards not otherwise classified

May cause sensitization by skin contact.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

| Component | CAS Number | Concentration |
|---|--------------|---------------|
| Propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl]-, polymers | 25085-99-8 | 60% – 90% |
| Alkyl glycidyl ether | 68609-97-2 | 5% – 20% |
| Proprietary additive | Trade secret | 0.1% - 5% |

Chemical family: liquid epoxy resin

SECTION 4: FIRST AID MEASURES



Description of first aid measures

General advice

Seek medical advice. If breathing has stopped or is labored, give assisted respirations. Supplemental oxygen may be indicated. If the heart has stopped, trained personnel should begin cardiopulmonary resuscitation immediately.

Inhalation

If breathing has stopped or is labored, give assisted respirations. Supplemental oxygen may be indicated. If the heart has stopped, trained personnel should begin cardiopulmonary resuscitation immediately. Move to fresh air.

Skin Contact

Immediately remove contaminated clothing, and any extraneous chemical, if possible to do so without delay. Initiate and maintain continuous irrigation until the patient receives medical care. If medical care is not promptly available, continue to irrigate for one hour. Cover wound with sterile dressing. Take off contaminated clothing and shoes immediately. NOTE TO PHYSICIANS: Application of corticosteroid cream has been effective in treating skin irritation.

Eye Contact

Hold eyelids apart, initiate and maintain gentle and continuous irrigation until the patient receives medical care. If medical care is not promptly available, continue to irrigate for one hour.

Ingestion

Do not induce vomiting without medical advice. If a person vomits when lying on his back, place him in the recovery position. Never give anything by mouth to an unconscious person. Prevent aspiration of vomit. Turn victim's head to the side.

Most important symptoms and effects, both acute and delayed

Repeated and/or prolonged exposure to low concentrations of vapors and/or aerosols may cause: Sore throat. Eye disease. Skin disorders and Allergies. Asthma. Neurological disorders.

SECTION 5: FIRE-FIGHTING MEASURES

Extinguishing Media

Suitable extinguishing media

Water fog of fine spray.
Carbon dioxide (CO₂).
Dry chemical.
Dry sand.

Special hazards arising from the substance or mixture

Specific hazards

Smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Phenolics. Carbon monoxide. Carbon dioxide.

Special protective equipment for fire-fighters

Avoid contact with the skin. A face shield should be worn. Use personal protective equipment. Wear self contained breathing apparatus for fire fighting if necessary.

Further information

Do not allow run-off from fire fighting to enter drains or water courses. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Wear suitable protective clothing, gloves and eye/face protection. Use self-contained breathing apparatus and chemically protective clothing. Evacuate personnel to safe areas.

Environmental precautions

Construct a dike to prevent spreading.

Methods and material for containment and cleaning up

Contact Res-Tek for advice. Approach suspected leak areas with caution. Place in appropriate chemical waste container.

Additional advice

Open enclosed spaces to outside atmosphere. If possible, stop flow of product.

SECTION 7: HANDLING AND STORAGE

Precautions for safe handling

Use only in well-ventilated areas. Avoid breathing vapors and/or aerosols. Avoid contact with skin and eyes. Avoid contact with eyes. Emergency showers and eye wash stations should be readily accessible. Adhere to work practice rules established by government regulations. Use personal protective equipment. When using, do not eat, drink or smoke.

Conditions for safe storage

Do not store near acids. Keep containers tightly closed in a dry, cool and well-ventilated place.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure measures

Provide readily accessible eye wash stations and safety showers. Provide natural or explosion-proof ventilation adequate to ensure concentrations are kept below exposure limits.

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Personal protection equipment

Respiratory protection



Wear appropriate respirator when ventilation is inadequate.

Skin protection (Hand protection/ Other)



Butyl-rubber Nitrile rubber. Neoprene gloves. Impervious gloves. PVC disposable gloves. Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Impervious clothing. Full rubber suit (rain gear). Rubber or plastic boots. Slicker Suit.

Eye/face protection



Full face shield with goggles underneath. Chemical resistant goggles must be worn.

Special instructions for protection and hygiene

Discard contaminated leather articles. Wash hands at the end of each work shift and before eating, smoking or using the toilet. Provide readily accessible eye wash stations and safety showers.

Exposure limit(s)

None established.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

| | |
|--|---|
| Appearance | Viscous. Liquid. |
| Odor | Odorless to mild. |
| Odor threshold | Not available. |
| pH | Not applicable. |
| Melting point /range | Not applicable. |
| Boiling point/range | 608 °F (320 °C) |
| Flash Point | 264 – 268°C (507 – 514°F) at 102.89 hPa |
| Evaporation rate (Butyl Acetate = 1) | Not available. |
| Flammability (solid, gas) | Not applicable. |
| Lower explosion limit | Not determined. |
| Upper explosion limit | Not determined. |
| Vapor pressure | <0.0000001 Pa EC Method A4 |
| Relative vapor density | Not determined. |
| Relative density | 1.13 at 25°C |
| Water solubility | 5.4 – 8.4 mg/l at 20° C (68° F) EU Method A.6 |
| Partition coefficient: n-octanol/water | Log Pow: 3.242 Estimated |
| Autoignition temperature | Not determined. |
| Decomposition temperature | No data available. |
| Viscosity | 11,000 – 14,000mPa.sat77°F(25°C). |
| Molecular weight | No data available. |

SECTION 10: STABILITY AND REACTIVITY

Chemical stability

Stable under normal conditions.

Conditions to avoid

Short term exposures to temperatures above 300°C. Potentially violent decomposition can occur above 350°C. Generation of gas during decomposition can cause pressure in closed systems.

Materials to avoid

Avoid contact with oxidizing materials. Acids and amines.

Hazardous decomposition products

Gases are released during decomposition. Uncontrolled exothermic reaction of epoxy resins release phenolics, carbon monoxide, and water.

Possibility of hazardous reactions/reactivity

No data available.

SECTION 11: TOXICOLOGICAL INFORMATION

Toxicological information on this product or its components appear in this section when such data is available.

Likely routes of exposure

Effects on eye

Causes eye irritation.

Effects on skin

Causes skin irritation.

Inhalation effects

Harmful if inhaled and may cause delayed lung injury. May cause nose, throat, and lung irritation. Inhalation of vapors and/or aerosols in high concentration may cause irritation of respiratory system.

Ingestion effects

No data available.

Symptoms

Repeated and/or prolonged exposure to low concentrations of vapors and/or aerosols may cause: Sore throat. Eye disease., Skin disorders and Allergies., Asthma.

Acute toxicity

Acute oral toxicity

LD50 : 15,000 mg/kg Species : Rat.

Inhalation

LC50 (4h) : Species : Rat : not been determined.

Acute dermal toxicity

LD50 : 23,000 mg/kg Species : Rabbit.

Skin corrosion/irritation

Moderate skin irritation.

Serious eye damage/eye irritation

Moderate eye irritation.

Sensitization

Sensitization has occurred in laboratory animals after repeated exposures.

Chronic toxicity or effects from long-term exposure

Carcinogenicity

Many studies have been conducted to assess the potential carcinogenicity of diglycidyl ether of bisphenol A (DGEBA). Indeed, the most recent review of the available data by the international Agency for Research on Cancer (IARC) has concluded the DGEBA is not classified as a carcinogen.

Reproductive toxicity

Resins based on the diglycidyl ether of bisphenol A (DGEBA) did not cause birth defects or other adverse effects on the fetus when pregnant rabbits were exposed by skin contact, the most likely route of exposure, or when pregnant rats or rabbits were exposed orally.

Specific target organ systemic toxicity (single exposure)

Evaluation of the available data suggests that this material is not an STOT-SE toxicant.

Specific target organ systemic toxicity (repeated exposure)

Except for skin sensitization, repeated exposures to low molecular weight epoxy resins of this type are not anticipated to cause any significant adverse effects.

Aspiration hazard

Based on the physical properties, not likely to be an aspiration hazard.

Delayed and Immediate Effects and Chronic Effects from Short and Long Term Exposure

This product contains no listed carcinogens according to IARC, ACGIH, NTP and/or OSHA in concentrations of 0.1 percent or greater. May cause allergic skin reaction. Eye disease., Skin disorders and Allergies., Asthma.

COMPONENTS INFLUENCING TOXICOLOGY

Propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl]-, polymers

Acute inhalation toxicity

The LC50 has not been determined.

SECTION 12: ECOLOGICAL INFORMATION

Toxicity

| | |
|---|--|
| Acute toxicity in fish | Material is moderately toxic to aquatic organisms on the acute basis (LC50/EC50 between 1 and 10 mg/L in the most sensitive species tested). |
| Toxicity to fish | LC50 (96 h) : 2 mg/l Species : Rainbow trout (Oncorhynchus mykiss) |
| Acute toxicity to aquatic invertebrates | EC50 (48 h) : 1.8 mg/l Species : Water flea (Daphnia magna) |
| Acute toxicity in algae/aquatic plants | ErC50 (72 h) : 11 mg/l Species : Scenedesmus capricornutum (fresh water algae) |
| Toxicity to bacteria | IC50 (18h) : >42.6 mg/l Bacteria, Respiration rates. |
| Biodegradability | No data available. |
| Mobility | No data available. |
| Bioaccumulation | No data available. |

SECTION 13: DISPOSAL CONSIDERATIONS

| | |
|--|---|
| Waste from residues/unused products | Contact supplier if guidance is required. |
| Contaminated packaging | Dispose of container and unused contents in accordance with federal, state, and local requirements. |

SECTION 14: TRANSPORT INFORMATION

| | |
|----------------------|--|
| DOT | Not regulated for transport |
| IATA | |
| UN/ID number | UN 3082 |
| Proper shipping name | Environmentally hazardous substance, liquid, N.O.S., (Epoxy Resin) |
| Class or division | 9 |
| Packing group | III |
| Marine pollutant | Yes |



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IMDG

| | |
|----------------------|--|
| UN/ID number | UN 3082 |
| Proper shipping name | Environmentally hazardous substance, liquid, N.O.S., (Epoxy Resin) |
| Class or division | 9 |
| Packing group | III |

Further Information

The transportation information is not intended to convey all specific regulatory data relating to this material. For complete transportation information, contact Res-Tek, Inc.

SECTION 15: REGULATORY INFORMATION

Toxic Substance Control Act (TSCA) 12(b) Component(s): None

| Country | Regulatory list | Notification |
|-------------|-----------------|--|
| USA | TSCA | Included on Inventory. |
| EU | EINECS | Included on EINECS inventory or polymer substance, monomers included on EINECS inventory or no longer polymer. |
| Canada | DSL | Included on Inventory. |
| Australia | AICS | Included on Inventory. |
| Japan | ENCS | Included on Inventory. |
| South Korea | ECL | Included on Inventory. |
| China | SEPA | Included on Inventory. |
| Philippines | PICCS | Included on Inventory. |

EPA SARA Title III Section 312 (40 CFR 370) Hazard Classification Acute Health Hazard

EPA SARA Title III Section 313 (40 CFR 372) Component(s) above 'de minimus' level None.

US. California Safe Drinking Water & Toxic Enforcement Act (Proposition 65)

This product does not contain any chemicals known to State of California to cause cancer, birth defects or any other harm.

SECTION 16: OTHER INFORMATION

Hazard Rating System HMIS

Health: 1
Flammability: 1
Physical hazard: 2

Information source and references

This SDS is prepared by Res-Tek from information supplied by internal references within our company.

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