

SAFETY DATA SHEET

OSHA HCS (29 CFR 1910.1200)

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

Product identifier

Product Name / Trade Name

RT-BPO-50 (Powder Hardener (BPO))

Relevant identified uses of the substance or mixture and uses advised against

Identified Use(s)

Industrial Curing Agent

Details of the supplier of the safety data sheet

Company Identification

Res-Tek, Inc.
110 Riverside Drive
Cartersville, Georgia 30120
United States of America

Telephone

1-888-737-8351 / 1-770-427-4034

Emergency telephone number

CHEMTREC 24 hr. 1-800-424-9300 / 1 (703) 527-3887 (Collect calls accepted)

SECTION 2: HAZARDS IDENTIFICATION

Classification of the substance or mixture

GHS

Org. perox. Type D; Eye Irrit. 2B; Skin Sens. 1; Reproductive tox. 1B; Acute aqua. tox. 1; Chronic aqua. tox. 1

GHS Label elements

Hazard Symbols



Signal Word(s)

DANGER

Hazard Statement(s)

Heating may cause a fire.
May cause an allergic skin reaction.
Causes eye irritation.
May damage fertility or the unborn child.
Very toxic to aquatic life with long lasting effects.
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep away from heat/sparks/open flames/hot surfaces.
Keep/Store away from clothing/ strong acids, bases, heavy metal salts and other reducing substances /combustible materials.
Keep only in original container.
Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.
Wash skin thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.
Avoid release to the environment.

Precautionary Statement(s)

Wear protective gloves/ protective clothing/ eye protection/face protection.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Composition/information on ingredients	%W/W	CAS No.	Hazard Statement(s)
Dicyclohexyl phthalate	>=50 - <55	84-61-7	Skin Sens. 1; H317 Reproductive Tox.; H360
Dibenzoyl peroxide	>=45 - <50	94-36-0	Org. Perox. Type D; H242 Skin Sens. 1; H317 Eye Irrit. 2B; H320 Aquatic Acute 1; H400 Aquatic Chronic 1; H410

Organic Peroxide Solid Mixture

For full text of H phrases see section 16.

Additional Information - None

SECTION 4: FIRST AID MEASURES



Description of first aid measures

General Advice

Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance. Do not leave the victim unattended. Call a physician immediately.

Inhalation

If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician. If breathed in, move person into fresh air.

Skin Contact

In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash contaminated clothing before re-use. If on skin, rinse well with water. If on clothes, remove clothes. If symptoms persist, call a physician.

Eye Contact

In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Remove contact lenses if present and easy to do. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

Ingestion

Keep respiratory tract clear. Call a physician immediately.

Notes to physician

Symptoms

May cause an allergic skin reaction. Causes eye irritation. May damage the unborn child.

Treatment

Treat symptomatically and supportively.

SECTION 5: FIRE-FIGHTING MEASURES

Extinguishing Media

-Suitable Extinguishing Media

Extinguish with Water spray jet, Alcohol-resistant foam, Carbon dioxide (CO2), or Dry chemical.

-Unsuitable Extinguishing Media	High volume water jet.
Special hazards during fire fighting / specific hazards arising from the chemical	Contact with incompatible materials or exposure to temperatures exceeding SADT may result in a self accelerating decomposition reaction with release of flammable vapors which may auto-ignite. The product burns violently. Flash back possible over considerable distance. Vapors may form explosive mixtures with air. The product will float on water and can be reignited on surface water. Cool closed containers exposed to fire with water spray.
Specific extinguishing methods	Do not use a solid water stream as it may scatter and spread fire. Remove undamaged containers from fire area if it is safe to do so. Use water spray to cool unopened containers.
Further information	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Special protective equipment for fire-fighters	Wear self-contained breathing apparatus for firefighting if necessary. Use personal protective equipment.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	Use personal protective equipment. Avoid dust formation. Avoid breathing dust. Remove all sources of ignition. Follow safe handling advice and personal protective equipment recommendations. Never return spills in original containers for re-use. Treat recovered material as described in the section "Disposal considerations".
Environmental precautions	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and material for containment and cleaning up	Contact with incompatible substances can cause decomposition at or below SADT. Clear spills immediately. Suppress (knock down) gases/vapors/mists with a water spray jet. To clean the floor and all objects contaminated by this material, use plenty of water. Soak up with inert absorbent material. Isolate waste and do not reuse. Non-sparking tools should be used. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Reference to other sections	None.
Additional Information	None.

SECTION 7: HANDLING AND STORAGE

Precautions for safe handling	Do not breathe vapors/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. Take precautionary measures against static discharges. Never return any product to the container from which it was originally removed. Provide sufficient air exchange and/or exhaust in work rooms. Avoid confinement. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Smoking, eating and drinking should be prohibited in the application area. Wash thoroughly after handling. For personal protection see section 8. Persons susceptible to skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Protect from contamination.
Advice on protection against fire and explosion	Avoid dust formation. Provide appropriate exhaust ventilation at places where dust is formed. Keep away from heat and sources of ignition. Use only explosion-proof equipment. Keep away from combustible material.

Conditions for safe storage

Avoid impurities (e.g. rust, dust, ash), risk of decomposition. Electrical installations / working materials must comply with the technological safety standards. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in original container. Keep containers tightly closed in a cool, well-ventilated place.

Materials to avoid

Keep away from strong acids, bases, heavy metal salts and other reducing substances.

Recommended storage temperature

< 30 °C (< 86 °F)

Further information on storage stability

No decomposition if stored normally.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure guidelines

Ingredients with workplace control parameters

SUBSTANCE.	CAS No.	(8hr TWA)		(STEL)		Note:
		PEL (OSHA)	TLV (ACGIH)	PEL (OSHA)	TLV (ACGIH)	
Dicyclohexyl Phthalate	84-61-7	-----	-----	-----	-----	-----
Dibenzoyl peroxide	94-36-0	5 mg/m3	5 mg/m3	-----	-----	-----

- TWA: Time Weighted Average; PEL: Permissible Exposure Limit; TLV: Threshold Limit Value; STEL: Short Term Exposure Limit;

Engineering measures

Minimize workplace exposure concentrations.

Personal protection equipment

Eye/face protection



Tightly fitting safety goggles Please wear suitable protective goggles. Also wear face protection if there is a splash hazard. Ensure that eyewash stations and safety showers are close to the workstation location.

Skin and Body protection (Hand protection/ Other)



Select appropriate protective clothing based on chemical resistance data and an assessment of the local exposure potential.

Respiratory protection



In the case of dust or aerosol formation use respirator with an approved filter.

Hygiene measures

Keep away from food and drink. When using do not eat or drink. When using do not smoke. Wash hands before breaks and immediately after handling the product.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Powder
Color	White
Odor	Aromatic
Odor Threshold (ppm)	Not available.
pH	Not determined.
Melting Point	Decomposes below the melting point.

Boiling point/boiling range	Not applicable.
Flash Point	Not applicable.
Evaporation Rate	Not applicable.
Flammability (solid, gas)	Not applicable.
Lower explosion limit	No data available.
Upper explosion limit	No data available.
Vapor pressure	No data available.
Density	No data available.
Water solubility	Insoluble.
Solubility in other solvents	Soluble in phthalates.
Self-Accelerating decomposition temperature (SADT).	60 °C (140°F). Method: UN-Test H.4 SADT-Self Accelerating Decomposition Temperature. Lowest temperature at which the tested package size will undergo a self-accelerating decomposition reaction.
Viscosity, dynamic	Not applicable.
Viscosity, kinematic	Not applicable.
Explosive properties	Not explosive
Oxidizing properties	The substance or mixture is not classified as oxidizing. Organic peroxide.

SECTION 10: STABILITY AND REACTIVITY

Conditions to avoid	Stable under recommended storage conditions.
Reactivity	Stable under normal conditions.
Chemical stability	Stable under recommended storage conditions.
Possibility of hazardous reactions	Dust may form explosive mixture in air.
Conditions to avoid	Protect from contamination. Contact with incompatible substances can cause decomposition at or below SADT. Heat, flames and sparks. Avoid confinement.
Materials to avoid	Accelerators, strong acids and bases, heavy metals and heavy metal salts, reducing agents.
Hazardous decomposition product(s)	Irritant, caustic, flammable, noxious/toxic gases and vapors can develop in the case of fire and decomposition.

SECTION 11: TOXICOLOGICAL INFORMATION

Exposure routes: Ingestion, Skin Contact, Eye Contact

Information on toxicological effects

Further information	May cause skin irritation in susceptible persons. Product dust may be irritation to eyes, skin and respiratory system. Causes sensitization. May damage the unborn child.
Product	
Acute toxicity	Not classified based on available information.
Skin corrosion/irritation	May cause skin irritation in susceptible persons.
Serious eye damage/eye irritation	Product dust may be irritation to eyes, skin and respiratory system.

Respiratory or skin sensitization
Germ cell mutagenicity
Carcinogenicity

Causes sensitization.
Not classified based on available information.
Not classified based on available information.

NTP	IARC	ACGIH	OSHA
No.	No.	-----	No.

Reproductive toxicity
STOT – single exposure
STOT – repeated exposure

May damage the unborn child.
Not classified based on available information.
Not classified based on available information.

Components:

Dicyclohexyl phthalate

Acute oral toxicity

LD50 (Rat): > 2,000 mg/kg
Method: OECD Test Guideline 423
Assessment: The substance or mixture has no acute oral toxicity

Acute dermal toxicity

LD50 (Rat): > 2,000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

Skin corrosion/irritation
Serious eye damage/eye irritation

No skin irritation.
No eye irritation.

Respiratory or skin sensitization
Germ cell mutagenicity
Carcinogenicity
Reproductive toxicity

May cause sensitization by skin contact.
Not a mutagen.
No data available.
Clear evidence of adverse effects on development, based on animal experiments. Remarks: Based on harmonized classification in EU regulation 1272/2008, Annex VI

STOT – single exposure
STOT – repeated dose toxicity

No data available.
Species : Rat
NOAEL : 50 mg/kg
Application Route : Ingestion
Exposure time : 90 d
Method : OECD Test Guideline 408

Aspiration toxicity

No data available.

Dicyclohexyl phthalate

Acute oral toxicity

LD50 (Rat): > 5,000 mg/kg
Method: OECD Test Guideline 401
Assessment: The substance or mixture has no acute oral toxicity.

Acute inhalation toxicity

LC50 (Rat): > 24.3 mg/l
Exposure time: 4 h
Test atmosphere: vapor
Method: OECD Test Guideline 403
Assessment: The substance or mixture has no acute inhalation toxicity

Acute dermal toxicity
Skin corrosion/irritation
Serious eye damage/eye irritation
Respiratory or skin sensitization

No data available.
Rabbit: No skin irritation.
Rabbit: Irritation to eyes, reversing within 7 days.
Routes of exposure : Skin contact
Species : Mouse

Germ cell mutagenicity
Carcinogenicity

Method : Local lymph node assay (LLNA)
Result : May cause sensitization by skin contact.
Not a mutagen.
Not classified due to data which are conclusive although insufficient for classification.

NTP	IARC	ACGIH	OSHA
No.	No.	-----	No.

Reproductive toxicity

Species: Rat, male
Application Route: Oral
General Toxicity Parent: NOAEL: 1,000 mg/kg body weight
Method: OECD Test Guideline 422
Species: Rat, female
Application Route: Oral
General Toxicity Parent: NOAEL: 500 mg/kg body weight
Method: OECD Test Guideline 422
Assessment: No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.

STOT – single exposure

Routes of exposure: Ingestion
Assessment : The substance or mixture is not classified as specific target organ toxicant, single exposure.

STOT – repeated dose toxicity

Routes of exposure : Ingestion
Assessment : The substance or mixture is not classified as specific target organ toxicant, repeated exposure.

Aspiration toxicity

No aspiration toxicity classification

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Dicyclohexyl phthalate

Toxicity to fish	LC50 (<i>Oryzias latipes</i> (Orange-red killifish)): > 2 mg/l Exposure time: 96 h Remarks: No toxicity at the limit of solubility.
Toxicity to daphnia and other aquatic invertebrates	NOEC (<i>Daphnia magna</i> (Water flea)): > 2 mg/l Exposure time: 48 h Remarks: No toxicity at the limit of solubility.
Toxicity to algae	ErC50 (<i>Pseudokirchneriella subcapitata</i> (green algae)): > 2 mg/l Exposure time: 72 h Test Type: Growth inhibition Method: OECD Test Guideline 201 Remarks: No toxicity at the limit of solubility.
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	NOEC (<i>Daphnia magna</i> (Water flea)): 0.181 mg/l Exposure time: 21 d Method: OECD Test Guideline 211
Toxicity to microorganisms	NOEC: > 100 mg/l Exposure time: 3 h Test Type: Respiration inhibition Method: OECD Test Guideline 209

Ecotoxicology Assessment

Chronic aquatic toxicity
Persistence and degradability
Biodegradability
Bioaccumulative potential
Partition coefficient: n-octanol/water
Mobility in soil

Harmful to aquatic life with long lasting effects.

Readily biodegradable.

log Pow: 4.82 (25 °C / 25 °C).

No data available.

Dibenzoyl peroxide

Toxicity to fish

Toxicity to daphnia and other aquatic invertebrates

Toxicity to algae

M-Factor (Acute aquatic toxicity)
Toxicity to daphnia and other aquatic invertebrates
(Chronic toxicity)

M-Factor (Chronic aquatic toxicity)
Toxicity to microorganisms

EC50 (Oncorhynchus mykiss (rainbow trout)): 0.06 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203
EC50 (Daphnia magna (Water flea)): 0.11 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202
EC50 (Pseudokirchneriella subcapitata (green algae)): 0.06 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

10
EC10 (Daphnia magna (Water flea)): 0.001 mg/l
Exposure time: 21 d
Test Type: semi-static test
Method: OECD Test Guideline 211

10
EC50 (Bacteria): 35 mg/l

Ecotoxicology Assessment

Acute aquatic toxicity
Chronic aquatic toxicity
Persistence and degradability
Biodegradability
Bioaccumulative potential
Partition coefficient: n-octanol/water
Mobility in soil

Very toxic to aquatic life.
Very toxic to aquatic life with long lasting effects.

Inherently biodegradable.

log Pow: 3.2 (20 °C / 20 °C).
No data available.

Product:

Other adverse effects
Ozone-Depletion Potential

Additional ecological information

Regulation: 40 CFR Protection of Environment; Part 82
Protection of Stratospheric Ozone - CAA Section 602 Class I
Substances Remarks: This product neither contains, nor was
manufactured with a Class I or Class II ODS as defined by the
U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A +
B).
Regulation: 40 CFR Protection of Environment; Part 82
Protection of Stratospheric Ozone - CAA Section 602 Class I
Substances Remarks: This product neither contains, nor was
manufactured with a Class I or Class II ODS as defined by the
U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A +
B).

SECTION 13: DISPOSAL CONSIDERATIONS

Product The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Hazardous waste. Disposal should be in accordance with local, state, or national legislation. Consult an accredited disposal contractor or the local authority for advice.

Contaminated packaging Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum. Dispose of in accordance with local regulations.

SECTION 14: TRANSPORT INFORMATION

	Land transport (U.S. DOT)	Sea transport (IMDG)	Air transport (ICAO/IATA)
UN number	UN 3106	UN 3106	UN 3106
Proper Shipping Name	Organic peroxide type D, solid (Dibenzoyl peroxide, <= 51%)	Organic peroxide Type D, solid (Dibenzoyl Peroxide)	Organic peroxide type D, solid (Dibenzoyl peroxide)
Transport hazard class(es)	5.2	5.2	5.2
Packing group	Not assigned by regulation	Not assigned by regulation	Not assigned by regulation
Labels	ORGANIC PEROXIDE	5.2	Organic Peroxides, Keep Away From Heat
Codes	ERG Code: 145	EmS Code: F-J, S-R	Packing Instruction (cargo aircraft): 570 Packing Instruction (passenger aircraft): 570
Marine Pollutant	Yes	Yes	

Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code: Not applicable for product as supplied.

SECTION 15: REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture:

TSCA (Toxic Substance Control Act) - Inventory Status: All components listed or polymer exempt.

Designated Hazardous Substances and Reportable Quantities (40 CFR 302.4):

Chemical Name	CAS No.	Typical %wt.	RQ (Pounds)
None	-----	-----	-----

SARA 311/312 - Hazard Categories:

Fire Sudden Release Reactivity Immediate (acute) Chronic (delayed)

SARA 313 - Toxic Chemicals (40 CFR 372):

Chemical Name	CAS No.	Typical %wt.
Dibenzoyl peroxide	94-36-0	>=45 - <50

SARA 302 - Extremely Hazardous Substances(40 CFR 355):

Chemical Name	CAS No.	Typical %wt.	RQ (Pounds)	TPQ (Pounds)
None	-----	-----	-----	-----

Proposition 65 (California):

Chemical Name	CAS No.	Typical %wt.	Hazards
None	-----	-----	-----

TSCA List

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16: OTHER INFORMATION

The following sections contain revisions or new statements: 1 - 16.

Date of preparation: July 16, 2020

Hazard Statement(s) Listed in: SECTION 3

H242 Heating may cause a fire.

H317 May cause an allergic skin reaction.

H320 Causes eye irritation.

H360 May damage fertility or the unborn child.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

Additional Information: None.

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